



Drop Forging, Die Sinking and Machine Forming of Steel Modern Shop Practice, Processes, Methods, Machines, Tools and Details

By Joseph Vincent Woodworth

RareBooksClub. Paperback. Book Condition: New. This item is printed on demand. Paperback. 100 pages. Dimensions: 9.7in. x 7.4in. x 0.2in. This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1911 edition. Excerpt: . . . a hand-hammer, which completes the welding. Welding makes the rim ready for the spokes. The spokes are made two in one piece, of oval steel rod, cut to length, and slabbed on the sides to form a square tenon on each end to fit the square hole punches in the tire, and then formed Vshaped in the press, as shown in Fig. 202. There are four operations on the spoke V, only one, that of bending, being illustrated. First the spoke-blank is cut to length, then Fig. 201. --Welding wagon-wheel ri-on Justice hammer. slabbed on one end at a time for the square tenon, then formed by being laid on top of the V-horn of the press in the gages, which are of the same thickness, slotted so that the forming tool in the press-slide can bend both ends down into the completed form shown...



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